Supplemental Amendment in Response to Non-Final Office Action I hereby certify that this paper (along with any paper referred to as being attached or enclosed) is being transmitted via the Office electronic filing system in accordance with § 1.6(a)(4).

Dated: March 12, 2009

Signature: /Kristin L. Murphy/ Electronic signature of Kristin L. Murphy Docket No.: 66967-0054

(PATENT)

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

In re Patent Application of: Ulrich Brochheuser et al.

Application No.: 10/562,658

Confirmation No.: 8464

Filed: April 19, 2006

Art Unit: 3725

For: REDUCING TUBES OVER A STEPPED

MANDREL TO MANUFACTURE TUBULAR SHAFTS HAVING AN UNDERCUT IN ONE

OPERATION

Examiner: E. T. Tolan

SUPPLEMENTAL RESPONSE TO NON-FINAL OFFICE ACTION

Ed Tolan, 3-16-2009

Do Not Enter

MS Amendment Commissioner for Patents P.O. Box 1450 Alexandria, VA 22313-1450

Dear Madam:

INTRODUCTORY COMMENTS

This Supplemental Response supplements, and replaces, the response filed on February 18, 2009, in response to the Office Action dated December 18, 2006. It is respectfully requested that this Supplemental Response be considered and entered. Inasmuch as the Examiner is not believed to have yet considered Applicants' paper dated February 18, 2009, it is not believed that consideration of this Supplemental Response will result in any delays or inefficiencies in prosecution. Please amend the above-identified U.S. patent application as follows:

Amendments to the Claims are reflected in the listing of claims which begins on page 2 of this paper.

Remarks/Arguments begin on page 7 of this paper.